

2025 Greenback Rebate Incentive Program to Assist Your Machine Sales! See Page 3 for Complete Details.

valid January 1, 2025 except as noted



Version: 01/14/25

## MIG • STICK • TIG • PLASMA • OXYFUEL SOLUTIONS

#### **MULTI PROCESS SOLUTIONS**



Weld to 3/8" with 190 amps

Generator Friendly, Stable Arc 18' Operating Envelope Integrated Cable Wrap

Steel Construction **Built-In Tool Holders** 

Inverter Power Source 120/240V

Ready TrueSet™ MIG Ready Spool Gun Capable\* Stick Ready ACDC-TIG Ready

Multi-Process Welder

\* See Spool Gun Options on Page 8

See Page 3 for

ARE YOUR WELDING MACHINES UL®, CSA®, or ETL® LISTED?

#### **Inverter Technology**



46 lbs.

CCCV/ACDC/1ph







DESCRIPTION CAT

300 190 ACDC MP, 120/240V



Weld to 1/2" with 250 Amps Intuitive LCD Screen Inverter Power Source

orney

120/240V

Generator Friendly, Stable Arc 30' Operating Envelope

Integrated Cable Wrap

Steel Construction

Aluminum Legs and Handles with Built-In Tool Holders 67.24 lbs.

Multi-Process Welder

Ready TrueSet™ MIG Ready Spool Gun Capable\* Stick Ready DC-TIG Canable\*

\* See Bundle Options on Page 9

See Page 3 for

Complete Details

55731B

#### Inverter Technology



CCCV/DC/1ph









CAT# DESCRIPTION 415

250MP, 120/240V

# **KNOW**

**PLASMA** 

**CUTTING** 

Page 4-5

# UL, CSA, and ETL represent recognized safety

certifications for products, adhering to USA and Canadian standards, including rigorous testing to ensure they meet safety standards, consumer protection, and market practices. All three are considered by OSHA as Nationally Recognized Testing Laboratories (NRTLs).

<del>Tor</del>ney

All Forney® and Easy Weld® Welding, Plasma, and Oxy-Fuel Equipment are UL or CSA Listed as applicable.

MIG **MACHINES** 

Starting Page 6

**STICK & TIG MACHINES** Starting Page 8 **MACHINES** Page 9

MIG, STICK, TIG **PLASMA** ACCESSORIES CONSUMABLES Starting Page 10



Auto-Darkening **HELMETS** Page 21

Oxy-Fuel GAS **EQUIPMENT** Starting Page 22

IP Customer Service 1-888-889-1889

industrialpro.net

#### FORNEY® WELDING and PLASMA MACHINES

#### THE RIGHT MACHINES for YOUR CUSTOMERS



Commercial Grade Inverters, Final Assembled and Tested in the USA

#### Forney 300-Series



Commercial Grade, Transformer & Inverter Based, Benchmarked vs. Big Brands

#### Forney Easy Weld® 200-Series



Retail Grade Inverters ~\$600 or Less, Household Power, 1/4" Market

#### Forney Machine Focus

#### MOST COMMON PROCESSES





#### **FEATURE and BENEFIT OVERVIEW**

ai branas	Torney 11
juipment esign	Commercial Grade Advanced Features Excellent Arc Charact

Trusted Technology Ease of Use

Consumables

Add-On Sales 0-889-1889 Technical &

180+ Warranty Center Fort Collins CO USA Final Assembly

Warranty Support

#### Forney®

Commercial Grade Alternative to Big Brands Excellent Arc Characteristics

Transformers & Inverters

Tweco® Compatible MIG 17-Series TIG Forney Plasma

#### Easy Weld®

Retail Grade \$500 or Less 1/4" Applications No Risk Quality

120V Pov Generator Friendly Light-Weight

Tweco® Compatible MIG 9 or 17-Series TIG Forney Plasma

1-Year 1-800-889-1889 askforney.com

Inverter	Transformer
Hiverter	rransformer

Typica Param	l Applic eters	ation		Cutting	Steel	Steel & Stainless Steel		Stainless Steel Aluminum		Markets
Work Piece Thickness	Welding Amperage	Cutting Amperage	Input Voltage	PAC	GMAW	SMAW	GTAW-DC	GMAW Spool Gun	GTAW-AC	
1/4"	20-140A	20A	120V	20P	140FCi 140MP	100ST 140MP	100ST 140MP			DIY Artist
					140 MIG					Workshops Garage
					190MP 190 ACDC MP	190MP 190 ACDC MP	190MP 190 ACDC MP	190MP 190 ACDC MP	190 ACDC MP	Farm & Ranch Auto Body & Repair Plumbing
3/8″	20-160A	30 <b>A</b>	240V	Flex™ 30	190 MIG 210 MIG 242 Dual MIG	Flex™ 30 180ST+	Flex™ 30 180ST+	210 MIG 242 Dual MIG		HVAC MRO Light Industrial Mfg General
1/2"	20-250A	40A	240V	40P	220MP 250MP	220ST Pro 220MP 250MP	220ST Pro 220MP 250MP	250 Spool Gun Spool Pro Hornet™ 220MP 250MP	220 ACDC	Fabrication Trailer Mfg Rental Companies Contractor Process Pipe Construction
					270 MIG	235 ACDC		270 MIG		Agricultural Eq Mfg Military
5/8"	20-250A	45A	240V							Construction Eq Mfg Mining Eq Mfg Electronics/ Medical Aircraft / Aerospace
3/4"	20-300A	60A								Automotive Mfg Energy Oil and Gas
1"	20-500A	100A	240V	45P Pro						Railroads Infrastructure Shipbuilding
Limited Wa	arranties									

#### 200-Series Welders & Plasma



1 Year: Formey Easy Weld™ Machines: All internal electrical components that cannot be accessed without removing the cover.

90 Days: Forney Easy Weld®, Welders & Plasma Cutters: MIG guns and plasma

Exclusions apply, see website for more details.

#### 300-Series Welders

5/3/1 WARRANTY

5 Years: Forney Transformer Based Machines: Transformers and rectifiers

3 Years: Forney Transformer Based Machines: All Internal electrical components that cannot be accessed without removing the cover.

Exclusions apply, see website for more

400-Series Welders & Plasma



3 Years: Forney Inverter Based Machines: All internal electrical components that cannot be accessed without removing the

Exclusions apply, see website for more

https://www.forneyind.com/support/warranty-information

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Disclaimer: Cross Reference to competitor's models may have a slight difference in some specifications yet are deemed compatible. Competitive trademarks are in no way affiliated with Industrial Pro®. We reserve the right to change specifications without notice. Note: Pictures are for reference only, not actual





#### **END USER REBATE PROGRAMS**

### GREENBAC

#### **END USER PURCHASE REBATE PROGRAM**

Receive a rebate when you purchase a qualifying Forney® welder, plasma cutter or air compressor. Submit your completed rebate form with proof of purchase online at www.forneyind.com or call Customer Service at 800-521-6038. Offer expires 30 days after date of purchase.

**RULES:** Qualifying purchases made between January 1, 2025 and June 30, 2025 are eligible for limited time promotional rebate. A complete and accurate form must be submitted and received by Forney Industries no later than 30 days after date of purchase. Name on invoice must match name on rebate claim form. Only one rebate submission per invoice and/or receipt. Rebate cannot be combined with any other offer. Rebate gift cards will be paid to the individual person or company named on the original invoice. Individuals may not redeem rebates on purchases made by or on behalf of the individual's employer. Confirmation and status will be sent to email provided. Incomplete rebate forms and/or missing proof of purchase will be returned. Only persons 18 or older may submit the rebate form and are eligible to receive the rebate. Forney Industries interpretation of the rules is final. Rebate offer will expire 30 days after date of purchase on submitted receipt. Promotion may be subject to change without advance notice. Up to 6-8 weeks FRAUD WARNING: Theft, diversion, reproduction,

transfer, sale or purchase of document associated with this promotion including proofs of purchase, cash register receipts, or invoices are prohibited and constitute fraud. Fraudulent submissions will be disqualified and could result in prosecution. TERMS AND CONDITIONS: Forney Industries is not responsible for lost, late, misdirected, postage due or undeliverable mail. Illegible or incomplete request will not be honored. One rebate form submission per invoice or receipt. Void where prohibited, taxed, or restricted. Offer only valid for qualified instore or order online and pick-up instore purchase from a verified Forney retail store in the United States, or www.forneyind.com. Forney Industries reserves the right to withdraw this offer at any time. All rebates are paid in U.S. dollars. For more details visit www.forneyind.com or call 1-800-521-6038. Forney Industries reserves the right to

cancel and stop the rebate program at any time.

ITEM#	Model	Process.	Product Name	Greenback" Rebate Offer Through 6/30/25
251	20 P	·	Forney Easy Weld® 20 P Plasma Cutter	\$50.00
25101	20 P Bundle		Forney Easy Weld® 20 P Plasma Cutter Bundle	\$50.00
440	40 P		Forney® 40 P Plasma Cutter	\$100.00
445	45 P	-	Forney® 45 P PRO Plasma Cutter	\$125.00
291	180 ST	<b>△ ⊕ ₹</b>	Forney Easy Weld® 180 ST Welder	\$75.00
298	100 ST	20	Forney Easy Weld® 100 ST Welder	\$40.00
29801	100 ST Bundle	20	Forney Easy Weld® 100 ST Welder Bundle	\$30.00
314	235 AC/DC	2	Forney® 235 AC/DC Stick Welder	\$120,00
320	Flex** 30 ST	20	Forney® Flex™ 30 Plasma ST	\$100.00
321	180 ST+	20	Forney® 180 ST+ Pulse Welder	\$30.00
420	220 AC/DC	22	Forney® 220 AC/DC TIG Welder Package	\$330.00
421	220 AC/DC	<u> </u>	Forney® 220 AC/DCTIG Welder Amptrol™ Package	\$330.00
430	220 ST PRO	≥ ⊕	Forney® 220 ST PRO Welder	\$460.00
271	140 MP	* Ø *	Forney Easy Weld <sup>®</sup> 140 MP Welder	\$60.00
300	190 AC/DC MP	2428	Forney® 190 AC/DC MP Welder	\$100,00
323	190 MP	<b>≥</b> ≥ <b>= =</b>	Forney® 190 MP Welder	\$75.00
410	220 MP	<b>-</b> △ -	Forney® 220 MP Welder	\$100.00
415	250 MP PRO	# D & B	Forney® 250 MP PRO Welder	\$200.00
416	250 MP PRO Bundle	2 A 10	Forney® 250 MP PRO Welder with TIG Accessories	\$100.00
417	250 MP PRO Bundle	2 A 2	Forney® 250 MP PRO Welder with Amptrol TIG Accessories	\$100.00
418	250 MP PRO Bundle	2 2 S	Forney® 250 MP PRO Welder with Spool PRO™ Hornet Spool Gun	\$100,00
419	250 MP PRO Bundle	*2*	Forney® 250 MP PRO Welder with 250A Spool Gun	\$100,00
11415	250 MP PRO Bundle	÷ 4 *	Forney® 250 MP PRO Welder with Dual Cylinder Carl	\$50.00
11416	250 MP PRO Bundle	200	Forney® 250 MP PRO Welder TIG Accessories & Dual Cylinder Cart	\$50.00
11418	250 MP PRO Bundle	- 4	Forney® 250 MP PRO Welder with Spool PRO™ Hornet Spool Gun & Dual Cylinder Cart	\$50.00
11419	250 MP PRO Bundle	A 4	Forney® 250 MP PRO Welder with 250A Spool Gun& Dual Cylinder Cart	\$50.00
261	140 FC-i	- 4	Forney® Easy Weld 140 FC-i Welder	\$50.00
26101	140 FC-i Bundle	- 4	Forney® Easy Weld 140 FC-i Welder Bundle	\$40.00
309	140 MIG	*	Forney <sup>th</sup> 140 MIG Welder	\$50.00
311	210 MIG	-	Forney® 210 MIG Welder	\$100.00
318	190 MIG	-	Forney® 190 MIG Welder	\$75.00
319	270 MIG	-	Forney® 270 MIG Welder	\$150.00
327	242 MIG	- 6	Forney® 242 Dual MIG Welder	\$150.00
11334	242 MIG Bundle	_ <b>@</b> C	Forney® 242 Dual MIG Aluminum Package with Spool Gun	\$175.00
11342	210 MIG Bundle	- 4	Forney® 210 MIG Aluminum Package with Spool Gun	\$150.00
550		- ē	Fornair™ 2.5 CFM Air Compressor	\$30.00
555	3-C	> <del>-</del>	Fornair™ 4.5 CFM Air Compressor	\$50.00

#### **INDUSTRY AFFILIATIONS**













#### **PLASMA MACHINES**

#### 45P Pro

Clean Cut to 7/8'

Sever Cut to 1-1/8"

120/240V Dual Voltage Input, 20/45A, 15'

15' Ground Clamp and Lead

Infinite Amperage to 45A

Drag Torch Technology

Forney Ignite™ Plasma Torch

25' Torch with Trigger Guard

6.6 CFM Air @ 120psi

38A @60% Duty Cycle, 240V

Integrated Air Regulator and Water Seperator

Integrated Cable Wrap

Aluminum Legs and Handles with Built-In Tool Holders

Consumable Starter Kit, included



GREENBACC

CAT# DESCRIPTION 445 45P, 45A 120/240V

Hypertherm<sup>®</sup> Compatible Plasma Consumables

9 45870



See Page 3 for



Machine	Mild Steel	Stainless Steel	Aluminum	Galvanized	Brass	Copper	Severance (Mild Steel)
45P	7/8"	7/8"	1/2"	7/8"	7/8"	7/8"	1-1/8"
40P	1/2"	1/2"	3/16"	1/2"	1/2"	1/2"	3/4"
Flex™ 30	3/8"	3/8"	1/8"	3/8"	3/8"	3/8"	5/8"
20P	1/4"	1/4"	3/16"	1/4"	1/4"	1/4"	3/8"

Inverter Technology

#### Recommended Capacity

#### 40P

Cut to 1/2", Sever Cut to 3/4 Drag Torch Technology

Torch Trigger Guard

Easy Start & Use

Multi-Voltage Input, 120/240V

120V: 35% @ 20A, 240V: 60% @ 40A Duty Cycle

Minimum Air, 5.5 CFM @ 90 PSI

Integrated Air Pressure Regulator and Water Separator

Temperature Controlled Fan 35' Operating Envelope

Integrated Cable Wrap Light-weight, just 21.5 lbs.

1ph







1/4"

See Page **3** for

Complete Details

See Page 3 for Complete Details

> 85676 Consumable Kit for 40P See Page 17 for Details

40P Mounted on

#555 Compressor

Rolls Like A

Rollerboard

#### CAT# 440









1/2"

DESCRIPTION 40P, 40A 120/240V

#### Features: Easy to Start and Use

Reliable Arc Starts **Quick Torch Connections** 40' Operating Envelope Two Cutting Modes

#### **Optional Accessories:**

50' Torch

Replacement Consumables

#### Applications with **Proper Consumables**

Drag Cutting Gouging Fine Cutting Marking

#### Metals:

Ferrous Non-Ferrous

Expanded

# FORNAIR™ AIR COMPRESSORS



#555

See Accessories on Page 12 Optimized for Use with Forney 40P Plasma Cutter

Ultra-Quiet Noise Technology, 69dB

120 PSIG, 4.5CFM @ 90 PSIG, 2 x 1/4" I/M Female Couplers

120V, 15 Second Recovery Time #89555 40P Mounting Bracket

#89550 20P Mounting Bracket



GREENBACK

CAT# 555



#### 1.0 HP, 4 GALLON, OIL-FREE COMPRESSOR #550 See Accessories on Page 12

Optimized for Use with Forney 20P Plasma Cutter Jltra-Quiet Noise Technology, 61dB

120 PSIG, 2.5CFM @ 90 PSIG, 2 x 1/4" I/M Female Coupler

120V, 25 Second Recovery Time GREENBACK

CAT# 550





#### 20P **EASY WELD**

Cut to 1/4", Sever Cut to 3/8" Drag Torch Technology

Torch Trigger Guard Easy Start & Use

120V, 30A Recommended

35% @ 20A Duty Cycle Minimum Air, 2 SCFM @ 90 PSI

Integrated Air Pressure Regulator and Dryer, 1/4" Inlet

19' Operating Envelope Integrated Cable Wrap

Light-weight, just 21.5 lbs. # 🖼 CAT#

251





20P, 20A 120V

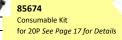


**Inverter Technology** 











EASY WELD



## PLASMA MACHINES

See Page 18 for Complete Plasma

Consumables Offering

PLASMA FACE SHIELD

See Page 21 for more Details

58610

# 45P

#### **Plasma Consumables**

FORNEY® IGNITE™ HAND TORCH

REPLACEMENT CONSUMABLES: Proper Consumable Pairing Critical to Ensure 45P Performance. Do NOT Mix Consumable Types





Consumable Type	Torch Type	Amperage	Shield	/Deflector	Reta	aining Cap	Cutt	ing Nozzle	Sw	irl Ring	Ele	ctrode
45A Starter Kit	Forney Ignite™	45	1	85939	0	95026	10	85931	20	95043	22	85927
#85944	Hand Torch	45		00909	9	03930	13	2-each	20	03943	23	2-Each

45P REPLACEMENT TORCHES: For 45P Air Plasma Machine Only

Torch Type	Amperage	20' Length	50' Length
Forney Ignite™	45	85640	85950
Hand Torch	4-5	83040	83930

**IMPORTANT: Not for Use with Other Forney Plasma Machines** 

Hypertherm® Compatible Plasma Consumables

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20 (2)

(23)

9

#### Flex™ 30 **Forney** Plasma, Stick, DC-TIG Infinite Amperage to 30A/180A 120/240V Dual Voltage Input, 6 Fan On Demand Integrated Cable Wrap 19 lbs. See Page **3** for Complete Details 3/8" Plasma and Stick + DC-TIG Welder **Inverter Technology** GREENBACC

CCCV/DC/1ph

CA1#	DESCRIPTION	
320	FLEX 30 30A/180A, 120/240V	
87018	FLEX 30, 17FV DC-TIG BUNDLE	

#### Features:

60%@30A, 240V 15' Plasma Torch

Drag Torch

Uses Standard Forney Plasma Consumables, See Page 17

4.5 CFM Air @ 80psi

Integrated Air Regulator and Water Seperator

Stick (SMAW) Ready 180A

25%@180A, 240V

8' Electrode Holder and Leads

Easy Hot Start

Up to 5/32", Common Electrodes

#### PAC - Plasma Cutting

3/8" Clean Cut

DC-TIG (GTAW) Capable

160A. Lift Arc 30%@180A, 240V

Optional TIG Accessories, Sold Seperately or Bundle

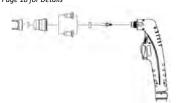
17FV TIG Torch, #85659

Argon/CO2 Flowmeter, #100639 Flex 30 with DC-TIG Package, #87018

#### **PLASMA ACCESSORIES**

#### **PLASMA CONSUMABLES and KITS**

See Page 18 for Details



	40P	Flex™ 30	20P
Electrode	140003	140003	140003
Cutting Nozzle Tip .65mm	-	-	85392
Cutting Nozzle Tip .80mm	-	-	140000
Cutting Nozzle Tip .90mm	140001	-	-
Cutting Nozzle Tip .90mm Max Life	140002	140002	-
Swirl Ring	140008	140008	140008
O-Ring	85492	85492	85492
Shield Cup	140004	140004	140007
Shield Cup Max Life	140005	-	-
Shield Cap	140006	-	-

#### **CUTTING GUIDES**

For Forney Plasma Machines



See Page 18 for Details For 45P Plasma Machine (Forney Ignite™) For 40P Plasma Machine (Euro)

For 20P Plasma Machine (Hard Wire)



## See Page 11 for Details









Description	Cat#
Stand-Off Guide	140009
Circle Cutting Guide	85683

Plasma Cutter Cat#				
45P 20'		85640		
45P 50'		85950		
40P		85680		
Flex™ 30	)	85680		
20P		78012		

	Plasma	Cutter	Cat#
--	--------	--------	------

45P	332 Cart
40P	332 Cart
Flex™ 30	332 Cart
20P	332 Cart

Compressor	Cat#
89550	20P
89555	40P, Flex™ 30



#### **MIG WELDERS**

#### 140FCi, FLUX CORE

Weld to 1/4" 120V Input Infinite Amperage to 140A Infinite Wire Feed Speed Gasless Only Up to .030" Flux-Core Wire Tweco® #1-Series Consumables 90A @30% Duty Cycle

# EASY WELD 50 See Page 3 for #261 Shown **Inverter Technology**

CAT# DESCRIPTION 140FCi, 140A, 120V

#### 140 MIG

Weld to 1/4" Transformer Power Source 120V Input

4-Tapped Amperage to 140A

Infinite Wire Feed Speed Gas or Gasless, Flowgauge & Hose Included

Up to .030" Wire

Tweco® #1-Series Consumables 115A @ 20% Duty Cycle 57 lbs.



Transformer Technology

#309 Shown





5/3/1 GREENBACK

CAT#
309

DESCRIPTION

140 MIG, 140A 120V

#### <del>-or</del>ney 190 MIG

Weld to 3/8" 240V Input

19 lbs.

6-Tapped Amperage to 190A

Infinite Wire Feed Speed

Gas or Gasless, Flowgauge & Hose Included

Up to .035" Wire Tweco® #1-Series Consumables

120A @ 25% Duty Cycle 63 lbs.





**Transformer Technology** 

#### 210 MIG Weld to 3/8"

230V Input

6-Tapped Amperage to 210A Infinite Wire Feed Speed

Up to .035" Wire

Tweco® #2-Series Consumables

130A @ 25% Duty Cycle

Gas or Gasless, Flowgauge & Hose Included Spool Gun Capable



\$100/\$150











•	WARRANTY
CAT#	DESCRIPTION
318	190 MIG, 190A 240V

#### **Transformer Technology**









CAT#	DESCRIPTION	
311	210 MIG, 210A 240V	
11342	210 MIG, 85651 SPOOL GUN KIT	
87011	210 MIG, HORNET™ SG BUNDLE	
87012	210 MIG, BASIC SG BUNDLE	
87012	210 MIG, BASIC SG BUNDLE	

#### **MIG ACCESSORIES**

#### **TWECO® STYLE CONSUMABLES**

See Page 12 for Details

# Tip Types (14-Series Shown) Standard **Heavy Duty**

Note: Pictures are for reference only, not actual size. vveider i ype 140FCi 140 MIG 140MP (EW) #1 Tweco® 190 MIG 190 MP (F) (New) 210 MIG 220MP #2 Tweco® 242 MIG 270 MIG

#### **RUNNING GEAR - Optional**

See Page 11 for Details



	00332	32
	Welder	Cat#
	140FCi	
	140 MIG	
	140MP (EW)	332 Cart
	190 MIG	332 Cart
	210 MIG	
	242 MIG	220 TII
	270 MIG	328 Trolley

#### REPLACMENT MIG GUNS

See Page 11 for Details

Tweco® Style Consumables

See Page 12 for Details



140FCi	78009
140 MIG	84094
140MP (EW)	78010
190 MIG	84094
190MP (F) (New)	
210 MIG	84095
220MP	84095
242 MIG	84096
270 MIG	84096

#### **SPOOL GUNS**

See Page 11 for Details

Tweco® #2-Series Consumables

See Page 12 for Details



weider	Cat#	
190MP (New)	85620	85650
210 MIG	85620	85650
220MP	85620	85650
242 MIG	85620	85650
270 MIG	85620	85650

#### MIG WELDERS

#### 242 DUAL MIG

Weld to 3/8"

240V Input

10-Tapped Amperage to 240A

Infinite Wire Feed Speed

Dual Gas or Gasless, Flowgauge & Hose Included

Up to .045" Wire

Tweco® #2-Series Consumables

155A @ 60% Duty Cycle

Spool Gun Ready, See Optional Bundles

240 lbs.

Dual Cylinder Trolley #328, Optional



#### **Additional Features**

Dual MIG Operation - MIG & Spool Gun 30' Operating Envelope 15' MIG Gun, Work Clamp, Power Cord

Fold Down Door for Easy Access

Digital Meter

BBT - Burn Back Time Control

Slope Control - 0.25 to 1.6 Seconds Welding Mode: 2T/4T Trigger Control

Spot Welding Timer

Cast Aluminum Wire Drive System





Spool Gun Bundle Optional Components















CV/DC/1ph

CAT#

327

87005

87006

87007

87008



242 DUAL MIG, MIG ONLY, 240A 240V

242 DUAL MIG. HORNET™ SG BUNDLE

242 DUAL MIG, BASIC SG BUNDLE

242 DUAL MIG, HORNET™ SG TROLLEY BUNDLE

242 DUAL MIG, BASIC SG TROLLEY BUNDLE

DESCRIPTION



See Page 3 for Complete Details EVERA FLOWICALICE

	EXTRA FLOWGAUGE	DUAL	
SPOOL GUN	with 10' Hose	CYLINDER TROLLEY	
-	-	-	
85620 Hornet™	85662	-	
85620 Hornet™	85662	328	
85650 Basic	85662	-	
85650 Basic	85662	328	

#### 270 MIG

Weld to 1/2"

240V Input

10-Tapped Amperage to 270A

Infinite Wire Feed Speed

Single Gas or Gasless, Flowgauge & Hose Included

Up to .045" Wire

Tweco® #2-Series Consumables

200A @ 60% Duty Cycle

Spool Gun Ready, See Optional Bundles

Dual Cylinder Trolley #328, Optional



WELDER

242 DUAL MIG

#### **Additional Features**

30' Operating Envelope

15' MIG Gun, Work Clamp, Power Cord Fold Down Door for Easy Access

Digital Meter

BBT - Burn Back Time Control

Slope Control - 0.25 to 1.6 Seconds

Welding Mode: 2T/4T Trigger Control Spot Welding Timer

Cast Aluminum Wire Drive System







Spool Gun Bundle Optional Components

















5/3/1 GREENBACK

G.	01,00,	WARRANTY			EXTRA FLOWGAUGE	DUAL	
	CAT#	DESCRIPTION	WELDER	SPOOL GUN	with 10' Hose	CYLINDER TROLLEY	
	319	270 MIG, 270A 240V	270 MIG	-	-	-	
	87001	270 MIG, HORNET™ SG BUNDLE	270 MIG	85620 Hornet™	-	-	
	87002	270 MIG, HORNET™ SG TROLLEY BUNDLE	270 MIG	85620 Hornet™	85662	328	
	87003	270 MIG, BASIC SG BUNDLE	270 MIG	85650 Basic	-	-	
	87004	270 MIG, BASIC SG TROLLEY BUNDLE	270 MIG	85650 Basic	85662	328	

#### MULTI PROCESS WELDERS - MIG, STICK, DC-TIG, and SPOOL GUN

#### 140MP **EASY WELD**

Weld to ¾"

Easy to Use

120V. 30A Recommended

Infinite Amperage

and Wire Feed Speed Adjustment

14' Operating Envelope Integrated Cable Wrap

Light-weight, just 20.3 lbs.

Gas Flowguage Sold Seperately

Not Spool Gun Compatible



Inverter Technology

GREENBACC

See Page 3 for

\$60

#### **Process Features**

#### **GMAW** Ready

No Gas Required, Gas Optional

Built-in Gas Solenoid

MIG Gas Flowgauge Sold Seperately

Up to 030" Solid Wire .030" Flux-Cored Wire

Optional .023"-.030" V-Groove / Knurled Drive Roll, #78008 (sold seperately)

Metallic, Two-Drive Roll, Feeder

Tweco® Compatible #1 Consumables



Ontional 100704 Flowgauge with 10' Hose

GTAW - DC TIG Capable

DC TIG, Scratch Start DC-TIG, Optional, 9V TIG Torch & Flowmeter Sold Seperately or Bundle

9V TIG Torch, #85657

140MP with 9FV DC-TIG Package, #87019

Argon/CO2 Flowmeter, #100639

271 140MP, 140A 120V 87019

140MP, 9FV DC-TIG BUNDLE

-or-ney

#### 190MP

Weld to 3/8", 240V

Easy to Use

120/240V Dual Voltage Input Power

Infinite Amperage and Wire Feed Speed Adjustment

TruSet™ MIG - Automatically Sets Weld Parameters

Auto-Detect Accessory Connection i.e. Spool Gun

DESCRIPTION

190MP, 190A 120/240V

190MP, 17FV DC-TIG BUNDLE

CAT#

323

87020

18' Operating Envelope

Integrated Cable Wrap

Light-weight, just 31 lbs.

## **Sell Up from 140A**



See Page 3 for

#### **Process Features**

#### **GMAW** Ready

Built-in Gas Solenoid Up to .035" Solid Wire

Up to .035" Flux-Cored Wire

Up to 500 IPM WFS

Metallic, Two-Drive Roll, Feeder 4" or 8" Wire Spools

Tweco® #1-Series Consumables Gas Flowguage Included

#### SMAW Ready

**SMAW** Ready

Easy Start, Built In Hot Start

Up to 1/8" Electrodes

Easy Start, Built In Hot Start Up to 5/32" Electrodes

#### GTAW - DC TIG Capable

DC TIG Scratch Start

190MP with 17FV DC-TIG Package, #87020

Optional TIG Accessories, Sold Seperately

9V TIG Torch. #85657

Argon/CO2 Flowmeter, #100739

SPOOL GUN - Capable, Sold Seperately





## 190ACDC MP

Weld to 3/8", 240V Inverter Power Source 120/240V Generator Friendly, Stable Arc 18' Operating Envelope

**Dual Gas Solenoids** Integrated Cable Wrap Steel Construction Built-In Tool Holders

**Inverter Technology** 



GREENBACC

**Inverter Technology** 



S100 See Page 3 for Complete Details

Up to .035" Solid or FC Wire Up to 500 IPM WFS

Patented Set and Forget Despooler Patent No.12,024,393 B2

4" or 8" Wire Spools

**Process Features GMAW** Ready

TruSet™ MIG Ready

Tweco® #1-Series Consumables

Gas Flowguage Included Metallic, Two-Drive Roll, Feeder

#### **SMAW** Ready

Easy Start, Built In Hot Start Up to 5/32" Electrodes

#### GTAW - ACDC TIG Ready

HF or Lift Start Stable Arc to down to 10 Amps AC (Hz) Frequency 60-120 Hz AC (%EN) Balance 50-90% Pulse TIG from 0.1 to 100 PPS Amptrol® torch capable

SPOOL GUN - Capable, Sold Seperately

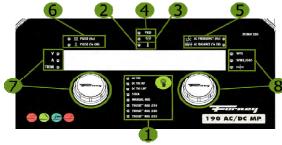




# (F)- CCCV/ACDC/1ph

190 ACDC MP, 190A 120/240V





#### **Digital Control Panel**

- 1. Process Selector
- 2. Over-Temp Indicator
- 3. Duty Cycle Indicator 4. Output Fault Indicator
- 5. AC Settings
- 6. Pulse TIG Settings
- 7. Left Control Knob Voltage, Amps, and Trim
- 8. Right Control Knob WFS, Wire, Gas and Plate

#### <u>Includes</u>

190MP Welder

Foot Pedal

12' 17-Series TIG Torch

10' MIG Gun with Euro Connect 8' Ground Cable and Clamp

8' Electrode Holder

240-120V Adaptor Cord

6' Gas Hose and Flowgauge Regulator

0.030" & 0.035" Contact Tips

**SMAW** Ready

Easy Start, Built In Hot Start

Up to 5/32" Electrodes

#### MULTI PROCESS WELDERS - MIG, STICK, DC-TIG, and SPOOL GUN

#### 220MP -orney

Weld to ½". 240V

Easy to Use

Multi-Voltage Input, 120/240V

Intuitive Parameter Setup 200A @ 40% Duty Cycle

**Dual Gas Solenoids** 

Temperature Controlled Fan

Actual Infinite Amperage and Wire Feed Speed Adjustment

DESCRIPTION

220MP, 220A 120/240V

220MP, HORNET™ SG BUNDLE

220MP, BASIC SG BUNDLE

220MP, 17F DC-TIG BUNDLE

220MP. 17F AMPTROL DC-TIG BUNDLE

27' Operating Envelope Integrated Cable Wrap

Robust, just 51 lbs.



#### **Inverter Technology**



CAT#

410

87009

87010

87021

87022











# See Page 3 for Complete Details

#### **Process Features**

#### **GMAW** Ready

Up to .035" Solid Wire

.035" Flux-Cored Wire

Metallic, Two-Drive Roll, Feeder

4" or 8" Wire Spools

Tweco® #2-Series Consumables

Spool Gun Optional, Auto-Connect, See Bundles

#### GTAW - DC TIG Capable

DC TIG, Lift Start

Optional TIG Accessories, Sold Seperately or Bundle

17FV TIG Torch, #85659

TIG Foot Pedal #85655

Argon/CO2 Flowmeter, #100639

#### SPOOL GUN - Sold Seperately or in Bundles





#### **250MP PRO**

Weld to 1/2" with 250 Amns Intuitive LCD Screen

Inverter Power Source 120/240V

Generator Friendly, Stable Arc

30' Operating Envelope

**Dual Gas Solenoids** 

Integrated Cable Wrap

Steel Construction **Built-In Tool Holders** 

Aluminum Legs and Handles

415

416

## **Inverter Technology**





Forney 250 MP, 250A 120/240V with TIG Accessory Bundle









See Page 3 for Complete Details

#### Process Features

#### GMAW Ready

TruSet™ MIG Ready Up to .045" Solid & FC Wire

Metallic, Two-Drive Roll, Feeder 4", 8", or 12" Wire Spools Tweco® #2-Series Consumables

#### GTAW - DC TIG Capable

DC TIG, HF or Lift Start Stable Arc to down to 10 Amps AC (Hz) Frequency 60-120 Hz AC (%EN) Balance 50-90% Pulse TIG from 0.1 to 100 PPS

Preflow and Postflow Controls Amptrol® torch capable, bundle

#### SMAW Ready

Easy Start, Built In Hot Start Up to 5/32" Electrodes

#### Optional TIG Accessories.

Sold seperately or bundle

17FV TIG Torch, #85659 TIG Foot Pedal, #85655

Argon/CO2 Flowmeter, #100639

#### DESCRIPTION CAT#



Forney 250 MP, 250A 120/240V









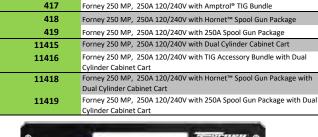


#415 Shown

#### SPOOL GUN - Sold Seperately or in Bundles









#### **LCD Control Panel**

- 1. Selection Buttons Color Coded
- 2. Secondary Parameter Knob
- 3. Process Selectors
- 4. Left Knob
- 5. Right Knob

#### Includes

250 MP Pro Welder Pro-Grip MIG Torch, 250 Amp, 15 ft With Euro Backend 15ft Ground Clamp with Cable 250 Amp 15ft Electrode Holder with Cable 250 Amp

240V-120V adapter cord

Flowgauge with 10ft hose, CGA-580, 5/8 IN NPT

Contact Tips

Extra Drive Rolls



#### STICK and TIG WELDERS



CC/DC/1ph

CAT# DESCRIPTION 100ST, 95A 120V

87014 100ST, 9FV DC-TIG BUNDLE

orney

#### 180ST+

Weld to ½" with 180 amps Easy Start - Built In Hot Start SMAW Stick (Pulse), Up to 5/32" Electrodes Digital Meters

Multi-Voltage Input, 120/240V DC TIG (Pulse), Lift Start Optional - Capable, Sold Separately

180ST+ with DC-TIG Package #87015 Integrated Cable Wrap & Tool Holders

CC/DC/1ph

DESCRIPTION

180ST+, 95A 120V

180ST+, 17FV DC-TIG BUNDLE

14' Operating Envelope Light-weight, just 11.9 lbs Replaces #291 180ST

CAT#

321

87015

### **Inverter Technology**

**Excellent Performance** 

E6010, E6011, E6013, E7014 & E7018 Electrodes

GREENBACC

Complete Details

Pulse Stick Pulse DC-TIG

#314 Shown with

and Handle Kit

Optional #330 Wheel

See Page 3 for

Complete Details

#### **235 ACDC**

Weld to 1/2" with 235 amps Easy Start

Handles Up to 5/32" Electrodes

240V. 50A Recommended

Operate at 40-235A AC or 35A-185A DC

Duty Cycle: 50% @ 150A AC or 20% @ 235A DC

Max OCV: 72VAC 63VDC Integrated Cooling Fan

108 lbs

#### **Transformer Technology**

CC/DC/1ph

DESCRIPTION

220ST PRO 220A 120/240V

220ST PRO, 17F DC-TIG BUNDLE

220ST PRO, 17F AMPTROL DC-TIG BUNDLE





5/3/1 GREENBACK

CAT# DESCRIPTION 314 235/180 ACDC 330 #314 HANDLE AND WHEEL KIT



#### **220ST PRO**

Weld to 1/3

Multi-Voltage Input, 120/240V Intuitive Parameter Setup

Actual Infinite Amperage Adjustment

Temperature Controlled Fan

Internal Gas Solenoid

50mm Dinse® Connections 30' Operating Envelope Integrated Cable Wrap Robust, just 32 lbs. IP21S Rated

СДТ#

430

87016

87017





#330 Handle

and Wheel Kit for #314



GREENBACC

See Page 3 for

#### **Process Features**

#### SMAW Ready

Stick Ready

Easy Start - Stick Free Starts Up to 5/32" Electrodes

#### GTAW - DC TIG Capable

DC TIG, HF or Lift Start Capable

Stable Arc to 5 Amps Foot Pedal, Auto-Connect

Optional TIG Accessories, Sold Seperately

17F TIG Torch, #85658

17F Amptrol® TIG Torch, #85660

TIG Foot Pedal, #85655

Argon/CO2 Flowmeter, #100639

#### **Advanced Features**

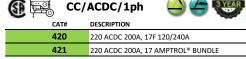
- Arc Force Controls DIG or Wetting Characteristics of Electrodes
- HF On/Off
- Pulse Welding Ready from 0.1 to 30 Pulses-Per-Second Increasing Puddle Agitation, Arc Stability, and Travel Speed While Reducing Heat and Distortion.

220ST with 17F DC-TIG Package, #87016 220ST with 17Amptrol DC-TIG Pkg, #87017

#### **220 ACDC**

120/240V, 50A Recommended Generator Friendly, Stable Arc 14' Operating Envelope Integrated Cable Wrap Steel Construction Internal Gas Solenoid





# Pulse ACDC TIG Advanced Features **Inverter Technology** GREENBACC See Page 3 for

#### **Process Features** GTAW - ACDC TIG Ready

17-Series TIG Torch ACDC TIG, HF Start DC TIG, HF or Lift Start Stable Arc to 5 Amps Foot Pedal, Auto-Connect Amptrol® Torch Optional

#### SMAW Ready

Stick Ready

Complete Details

Easy Start – Stick Free Starts Up to 5/32" Electrodes

### **Advanced Features**

- HF On/Off
- AC (Hz) Frequency 40-240 Hz
- AC (%EN) Balance, % Time Polarity spends in EN, 40-80%.
- Pulse Welding Ready from 0.1 to 30 Pulses-Per-Second Increasing Puddle Agitation, Arc Stability, and Travel Speed While Reducing Heat and Distortion.



#### **MIG GUNS and SPOOL GUNS**

#### Easy Weld® MIG GUNS

MODEL#	CAT#	AMPERAGE	DUTY CYCLE	FORNEY WELDER	FRONT/BACK
X150-3035FC-10	78009	150A	60% @ 125A	140FCi	Tweco®/Hardwire
X150-3035-10	78010	150A	60% @ 125A	140MP (EW)	Tweco®/Euro

#### PROGRIP™ MIG GUNS

MODEL#	CAT#	AMPERAGE	DUTY CYCLE	FORNEY WELDER	FRONT/BACK
X150-3035-10	84094	180A	60% @ 125A	140MIG, 190MIG	Tweco®/Euro
				140MP(F), 190MP(F	)
X180-3035-10 FLEX	85606	180A	60% @ 180A	140MP(EW),	Tweco®/Euro
	Zmit.			140MIG, 190MIG, 190MP	
X200-3035-15	84095	200A	60% @ 200A	210 MIG, 220MP	Tweco®/Euro
X250-3035-15	84096	250A	60% @ 250A	242 MIG, 270 MIG	Tweco®/Euro
TW180-3035-10	100790	180A	60% @ 125A	-	Tweco®
TW250-3035-15	100408	250A	60% @ 250A	-	Tweco®
TW400-3545-15	100412	400A	60% @ 400A		Tweco®

Assembled in Fort Collins, CO USA

US Patent No. D939,940



#### Spool PRO™ Hornet SG 250™

Aluminum or Stainless Steel Welding

Tweco® Compatible 14H Series Consumables 25' Cable





DESCRIPTION SPOOL PRO HORNET SG 250

**250A SPOOL GUN** 

DESCRIPTION

250A SPOOL GUN

MIG (GMAW)

Aluminum or Stainless Steel Welding Tweco® Compatible 14H Series Consumables 20' Cable

11 Lbs. without Filler Metal Spool

CAT#



#### **Specifications**

300A Max Output 220A @ 60% Duty Cycle .030" to .047" Wire Diameters



Thumb Adjustment, 1000 IPM WFS Revolutionary Ergonomic Design .035" and .047" Grooved Drive Roll Rapid Spool Change

Lock-Away Spool Brake Spool Life Indicator 360<sup>0</sup> Swivel Neck

Features:

Integrated Model Selector Switch

#### What Forney® Welders Can Use these New Spool Guns?

210 MIG #85620 and #85650 are Compatible with ALL Forney<sup>®</sup>, Euro-connect, Spool-Gun-242 Dual MIG Capable, Machines Only.

220MP 190MP (New) 190MP (Pre-2020)

270 MIG

Not Compatible with Competitive Welding Machines

#### Specifications

250A Max Output 200A @ 60% Duty Cycle .030" to .047" Wire Diameters



#### Features:

1000 IPM WFS .030" and .040" Grooved Drive Roll

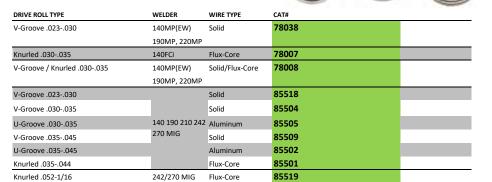
Hinged Spool Cover Removable Torch Neck

Integrated Model Selector Switch



#### **FORNEY® DRIVE ROLLS**

Drive Rolls are Specific to Forney Brand Welding Machines



#### **POWER ADAPTORS**

#78040 - 20A to 15A

#78036 - 240V to 120V





CAT#	
78036	
78040	

WELDING EQUIPMENT ACCESSORIES

#### **RUNNING GEAR**





328

033	4

<b>GROUND AND</b>	<b>ELECTRODE ASSI</b>	EMBLY
MODEL	AMPERAGE	CAT3

MODEL	AMPERAGE	CAT3	
Ground Cable & Clamp 15'	150A	85667	
Ground Cable & Clamp 15'	250A	85668	
Electode Holder & Cable 15'	150A	85669	
Electode Holder & Cable 15'	250A	85670	



89555

328 330 332 89550 89555 343 345 34501

#### **DUAL CYLINDER CART for Forney Welding Machines**

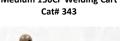
CAT# 347



**Welding Cart Accessories** 



Medium 150CF Welding Cart



34301

Large 250CF Welding Cart Cat# 345





Carts, Cylinders, Welders and Compressors Sold Seperately



#### TWECO® AND MILLER®/HOBART® STYLE WELDING CONSUMABLES

TWECO® Compatible with All Forney 200, 300 and 400-Series Welders as Applicable

#### Tip Types (14-Series Shown)

Note: Pictures are for reference only,

# Standard Heavy Duty



M10/M15 M25/M40 M25/M40





#### **CONTACT TIPS**

Compatible with	Model #	Cat#	Diameter	Quanity		
TWECO®	11-23	120000	0.023'	10		
TWECO®	11-30	120002	0.030"	10		
TWECO®	11-35	120004	0.035"	10		
TWECO®	11-45	120006	0.045"	10		
TWECO®	14-23	120008	0.023"	10		
TWECO®	14-30	120010	0.030"	10		
TWECO®	14-35	120012	0.035"	10		
TWECO®	14-45	120014	0.045"	10		
TWECO®	14H-35	101311	0.035"	10		
TWECO®	14H-35	100311	0.035"	25		
TWECO®	14H-45	101313	0.045"	10		
TWECO®	14H-45	100313	0.045"	25		
MILLER®/HOBART®	087-299	120040	0.023	10		
MILLER®/HOBART®	000-067	120042	0.030	10		
MILLER®/HOBART®	000-068	120044	0.035	10		
MILLER®/HOBART®	000-069	120046	0.045	10		

#### **DIFFUSERS**

Compatible with	Model #	Cat#	Use With	Quanity		
		85342	125FC / 140FCi	1		
TWECO®	35-50	120028	Tweco® Mini™	2		
TWECO®	51	120030	Tweco® #1	2		
TWECO®	52	120032	Tweco® #2	2		
TWECO®	52FN	120034	Tweco® #2	2		
MILLER®/HOBART®	169-716	120048	Diffuser/	2		
MILLER®/HOBART®	169-128	120050	Tip Adaptor	2		
MILLER®/HOBART®	169-729	120052	Retainer	2		

#### **INSULATORS**

Compatible with	Model #	Cat#	Amperage	Quanity		
TWECO®	32	120036	250	2		
TWECO®	34A	120038	400	2		

#### FLEX NECK CONDUCTOR TUBE Compatible with Forney Flex Neck 180A MIG GUN # 85606, see page 10

Compatible with	Model #	Cat#	Amperage	Duty Cycle	
85606 MIG Gun	Flex Neck	85605	180	60% @ 180A	

#### LINERS

Compatible with	Model #	Cat#	Description	Quanity		
Binzel®	124.0015	101202	15', .024035	1		
Binzel®	124.0942	100202	15', .035045	1		
TWECO®	23-40-15	100351	15', .023	1		
TWECO®	35-40-15	100352	15', .035	1		
TWECO®	45-40-15	100353	15', .045	1		
TWECO®	42-23-15	100354	15', .023	1		
TWECO®	42-3035-15	100355	15', .030035	1		
TWECO®	42-4045-15	100356	15', .040045	1		
TWECO®	42N-3545-15	100357	15', .035045	1		

#### **NOZZLES**

Compatible with	Model #	Cat#	Diameter	Quanity		
TWECO®	21-50	120016	1/2"	2		
TWECO®	21-62	120018	5/8"	2		
TWECO®	22-50	120020	1/2"	2		
TWECO®	22-62	120022	5/8"	2		
TWECO®	23-50	120024	1/2"	2		
TWECO®	23-62	120026	5/8"	2		
MILLER®/HOBART®	169-715	120054	Flush, 1/2"	2		
MILLER®/HOBART®	169-724	120056	1/2"	2		
MILLER®/HOBART®	169-725	120058	5/8"	2		

Disclaimer: Cross Reference to competitor's models may have a slight difference in some specifications yet are deemed compatible. Tweco® is a registered trademark of ESAB®. Lincoln® is a registered trademark of Lincoln Electric Company®. Miller®, Hobart® and Bernard® are registered trademarks of Illinois Tool Works®. Lenco® is a registered trademark of Profax®. Hypertherm® is a registered trademark and brand of Hypertherm Associates. Competitive trademarks are in no way affiliated with Industrial Pro®. We reserve the right to change specifications without notice. Note: Pictures are for

#### **ELECTRODE HOLDERS**

#### **TWECO® STYLE**



#### **LENCO® STYLE**





**ECONOMY** 

Model#	Cat#	Amperage	
AF-2	100575	250A	
AF-25	100577	300A	
AF-3	100579	350A	
200A	56000	200A	
300A	56200	300A	

#### **GROUND CLAMPS**

#### **EG SERIES**

Cat#

100576

100578

100580

Model#

A-532

A-316

A-732

#### **LPG SERIES**



Model#	Cat#	Amperage	
EG200	100479	200A	
EG300	100480	300A	
EG500	100481	500A	
LPG300	100483	300A	
LPG500	100484	500A	

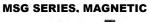
Amperage

200A

250A

300A

#### **LGC SERIES**





Model#	Cat#	Amperage	
LGC200	100485	200A	
LGC300	100486	300A	
LGC500	100487	500A	
MSG500	100488	500A	

#### **CABLE & DINSE CONNECTORS**

#### **CABLE CONNECTOR - SETS**



N	/lodel#	Cat#	Description	
	LC-10	100454	#4-#1, 250A	
	LC-40	100455	1/0-2/0, 350A	
LC	-40HD	100456	3/0-4/0, 500A	

#### **GROUND AND ELECTRODE LEADS, with DINSE® CONNECTIONS**

	Model #	Cat#	
	Ground Cable & Clamp 15', 150A, 25mm	85667	
ı	Ground Cable & Clamp 15', 250A, 50mm	85668	
	Electode Holder & Cable 15', 150A. 25mm	85669	
ı	Electode Holder & Cable 15', 150A, 50mm	85670	





#### **ELECTRICAL PLUGS & RECEPTACLES**













Model#	Cat#	Rating	
CROWFOOT PLUG	57601	250V, 50A	
CROWFOOT RECEPTACLE	58499	220V, 50A	
PIN-TYPE PLUG	57602	230V, 50A	
WALL RECEPTABLE	58402	220V	

#### **POWER ADAPTORS**





**AIR COMPRESSOR ACCESSORIES** 

240V to 120V 78036	туре	Cat#	
20A to 15A 78040	240V to 120V	78036	
20A to 15A	20A to 15A	78040	





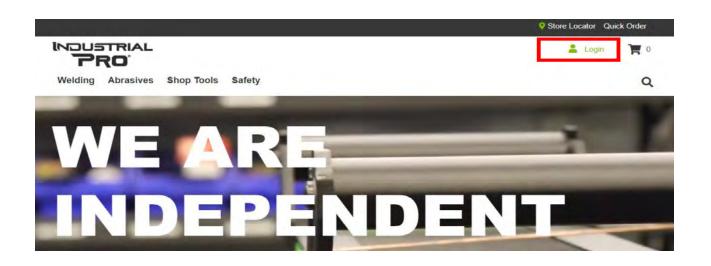
30	c industrial i to websi
	Description
	Replacement Air Filt
L	5-Piece Industrial/M
	Air Hose, Red Rubbe

ee illuustilai Pio Website ioi Additiollai Ali Accessories	
Description	Cat#
Replacement Air Filter for Fornair™ 550 Air Compressors	89095
5-Piece Industrial/Milton Style Value Pack, 1/4 in	75325
Air Hose, Red Rubber, 1/4 in x 25ft	75430
Deluxe Blowgun Kit	75529
Dual Foot Chuck, 6 in	75349



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# www.INDUSTRIALPRO.NET



#### TIG TORCHES (for Forney Welding Machines)



#### **FORNEY® TIG TORCHES**

Forney Welder Amphenol Pin Configurations

Model #	Cat#	Use with	Description	
9FV	85657	100ST, 140MP(EW)	9FV TIG TORCH PKG	
17F	85658	220MP, 220 ACDC	17F TIG TORCH PKG	
17FV	85659	180ST	17FV TIG TORCH PKG	
17FV	85654	140MP(F), 190MP(F)	17FV TIG TORCH PKG	
17F	85660	220 ACDC, 220ST Pro	17F AMPTROL® TIG TORCH PKG	

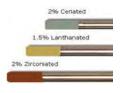


#### **FORNEY® TIG FOOT PEDALS**

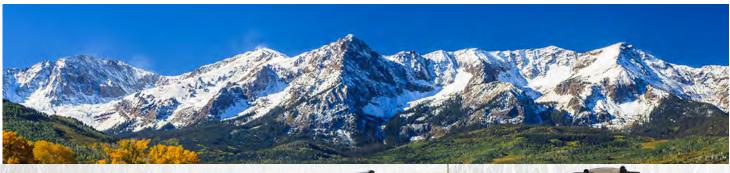
Model #	Cat#	Description	
Foot Pedal	85655	FOOT PEDAL FOR FORNEY WELDERS	

#### **TUNGSTEN ELECTRODES**

#### TUNGSTEN ELECTRODES ANSI/AWS A5.12, ASME/SFA



Туре	Cat#	Description	
EWCE-2	100556	EWCE-2 CERIATED TUNGSTEN 1/16 X 7IN (10 PK)	
Grey formerly	100557	EWCE-2 CERIATED TUNGSTEN 3/32 X 7IN (10 PK)	
Orange	100558	EWCE-2 CERIATED TUNGSTEN 1/8IN X 7IN (10 PK)	
EWLA-1.5	100561	EWLA-1.5 LANTHANATED TUNGSTEN 1/16IN X 7IN (10 PK)	
Gold	100562	EWLA-1.5 LANTHANATED TUNGSTEN 3/32IN X 7IN (10 PK)	
Gold	100563	EWLA-1.5 LANTHANATED TUNGSTEN 1/8IN X 7IN (10 PK)	
EWZR	100570	EWZR-1 ZIRCONIATED TUNGSTEN 1/16IN X 7IN (10 PK)	
Brown	100571	EWZR-1 ZIRCONIATED TUNGSTEN 3/32IN X 7IN (10 PK)	
brown	100572	EWZR-1 ZIRCONIATED TUNGSTEN 11/8IN X 7IN (10 PK)	





**DEVELOPED • TESTED • TRUSTED** 

Fort Collins, Colorado USA

We Continue To Expand Our Porfolio With Innovative Products Offering Solutions to Today's Market Demands. Some Even Get Final Assembled and 100% Tested in Our Hometown on the Front Range, Like Our 400-Series Welders & Plasma Machines and Now Our New Hornet® Spool Gun

#### **TIG TORCH CONSUMABLES AND PARTS**

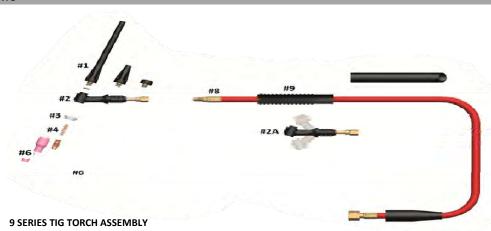
# 9 SERIES TIG TORCH

#### HW9

Hand-Held, Air-Cooled TIG Torch 125 Amps AC or DC @ 60% Duty Cycle Uses 0.20" to 5/32" Tungsten Electrodes 75 Degree Head, HW9 Variable Flex Head

#### Applications:

Fabrication, Maintenance & Repair, Manufacturing, Shipbuilding, Vocational,



Туре	Model #	Cat#	Description	Quanity	
Flex & Valve	9FV-25R	101042	TIG Torch Assembly 150A 25' 1-Pc Rubber Cable Flex Head & Valve	1	









#### 9 SERIES TIG TORCH ACCESSORIES

3 3211123 110 1	0.10	, O. I.I. E.				
Ref #	Model #	Cat#		Description		
Accessory Kit	AK-1	101047	ACCESSORY KIT #1: HW9 1 LONG BACK CAP, 2 COLLETS (.040, 1/16), 2 COLLET BODIES (.040, 1/16), 3 NOZZLES (4,5,6), 2 7" 2% CERIATED TUNGSTEN (.040, 1/16) – AK-1			
Standard	13N20	100838	0.020"	5		
Collet	13N21 13N22	100839 100842	0.040" 1/16"	5 5		
#4	13N22 13N23	100842	3/32"	5		
	13N24	100846	1/8"	5		
	13N25	100848	0.020"	5		
Standard	13N26	100849	0.040"	5		
Collet Body	13N27	100850	1/16"	5		
#5	13N28	100851	3/32"	5		
	13N29	100852	1/8"	5		
	13N08	100827	#4 1/4"	10		
Alumina	13N09	100828	#5 5/16"	10		
Nozzle Cups	13N10	100829	#6 3/8"	10		
#6	13N11	100830	#7 7/16"	10		
#0	13N12	100831	#8 1/2"	10		
	13N13	100832	#10 5/8"	10		



Ref #	Model #	Cat#	Description	Quanity		
Back Caps	41V24	100938	Long	1		
#1	41V35	100946	Medium	1		
#1	41V33	100945	Short	1		
Torch Body			150A Torch Body			
#2A	9FV	101038	with Flex Head	1		
#ZA			and Valve			
Nozzle Gasket #3	598882	101026	Nozzle Gasket	1		
Power Cable #8	57Y03R	101024	Power Cable, 25' 1- Pc Rubber, 3/8"- 24(M) x	1		
Handle #9	H100R	101052	Handle, Ribbed Push On HW9, 17	1		
Heat Shield #10	105Z57	100805	Adaptor, Power Cable HW9, 17	1		

Disclaimer: Cross Reference to competitor's models may have a slight difference in some specifications yet are deemed compatible. Competitive trademarks are in no way affiliated with Industrial Pro®. We reserve the right to change specifications without notice.

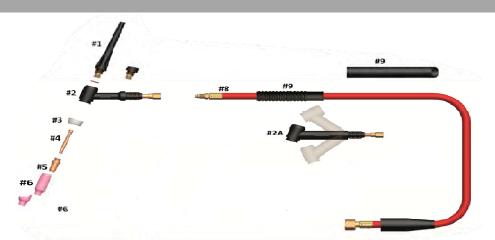
Note: Pictures are for reference only, not actual size.





## **UDUSTRIAL PRO**

#### TIG TORCH CONSUMABLES AND PARTS





#### **HW17**

Hand-Held, Air-Cooled TIG Torch 150 Amps AC or DC @ 60% Duty Cycle Uses 0.20" to 5/32" Tungsten Electrodes 75 Degree Head, HW17 Variable Flex Head

#### Applications:

Fabrication, Maintenance & Repair, Manufacturing, Shipbuilding, Vocational, DIY

#### 17 SERIES TIG TORCH ASSEMBLY

Туре	Model #	Cat#	Description	Quanity	
Flex & Valve	17FV-25R	100868	TIG Torch Assembly 150A 25' 1-Pc Rubber Cable Flex Head & Valve	1	



#### 17 SERIES TIG TORCH ACCESSORIES

Ket #	ivioaei #	Cat#	Description
Accessory Kit	AK-2	101048	ACCESSORY KIT #2: HW17 1 SHORT BACK CAP, 3 COLLETS (.040, 1/16, 3/32), 3 COLLET BODIES (.040, 1/16, 3/32), 3 NOZZLES (4,5,6), 3 7" 2% CERIATED TUNGSTEN (.040, 1/16, 3/32) – AK-2



#### 17 SERIES TIG TORCH CONSUMABLES

Re	et#	Model #	Cat#	Diameter	Quanity		
		10N21	100807	0.020"	5		
	ndard	10N22	100808	0.040"	5		
Co	ollet	10N23	100809	1/16"	5		
#	<del>†</del> 4	10N24	100811	3/32"	5		
		10N25	100813	1/8"	5		
		10N29	100816	0.020"	5		
	ndard	10N30	100817	0.040"	5		
Colle	t Body	10N31	100818	1/16"	5		
#	<del>‡</del> 5	10N32	100819	3/32"	5		
		10N50	100826	#4 1/4"	10		
		10N49	100825	#5 5/16"	10		
	mina	10N48	100824	#6 3/8"	10		
Nozzi	le Cups	10N47	100823	#7 7/16"	10		
#	<del>‡</del> 6	10N46	100822	#8 1/2"	10		
		10N45	100821	#10 5/8"	10		
		10N44	100820	#12 3/4"	10		

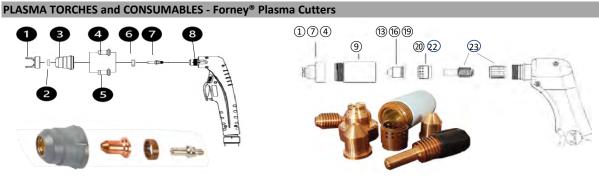




#### 17 SERIES TIG TORCH PARTS

		-				
Ref #	Model #	Cat#	Description	Quanity		
Back Caps	57Y02	101022	Long	1		
#1	300M	100919	Medium	1		
#1	57Y04	101025	Short	1		
Torch Body			150A Torch Body			
#2A	17FV	100864	with Flex Head	1		
πΔΑ			and Valve			
Nozzle Gasket #3	18CG	100880	Nozzle Gasket	1		
Power Cable #8	57Y03R	101024	Power Cable, 25' 1- Pc Rubber	1		
Handle #9	H100R	101052	Handle, Ribbed Push On HW9, 17	1		





Forney® 20P, Flex™ 30 and 40P Consumables

Forney® 45P Hypertherm® Compatible Plasma Consumables Proper Consumable Pairing is Critical to Ensure Plasma Cutting Performance. Do Not Mix Consumables.

#### IMPORTANT:

Forney brand 5-Digit Plasma Part Numbers may differ from IP 6-Digit Part Numbers in Quantity Per Pack and Price. Reference to 5-Digit Part Numbers is for convenience purposes and quick reference to catalogs.

APPLICATION	#	CONSUMABLE TYPE	AMPERAGE	LENGTH SIZE	PLASMA MACHINE	CAT#	QTY PER PACK	
	2	SHIELD CAP	40		40P	<b>140006</b> (85686)	1	
			40		40P	<b>140005</b> (85685)	1	
	3	SHIELD CUP/DEFLECTOR	30-40		40P, Flex™ 30	<b>140004</b> (85681)	1	
			20		20P	<b>140007</b> (85394)	1	
	4		40	0.90mm	40P	<b>140002</b> (85684)	5	
		CUTTING NOZZLE / TIP	30-40	0.90mm	40P, Flex™ 30	<b>140001</b> (85679)	5	
	6		30-40	0.80mm	40P, Flex™ 30	<b>140000</b> (85678)	5	
			20	0.65mm	20P	85414	2	
DRAG-	6 8 7	SWIRL RING	20-40		40P, Flex™ 30, 20P	<b>140008</b> (85393)	1	
CUTTING		O-RING	20-40		40P, Flex™ 30, 20P	85492	1	
	V	ELECTRODE	20-40		40P, Flex™ 30, 20P	<b>140003</b> (85755)	5	
-	1	SHIELD , HAND	45	220818	45P Pro	85939	1	
	9	RETAINING CAP	45	220854	45P Pro	85936	1	
	13	CUTTING NOZZLE / TIP	45	220941	45P Pro	85931	5	
	20	SWIRL RING	45	220341	45P Pro	85943	1	
							5	
	23	ELECTRODE	45	220842	45P Pro	85927		
		ELECTRODE HOLDER	45		45P Pro	One Included with #85	927	
PRECISION	7	SHIELD, HAND	45	220931	45P Pro	85925	1	
	9	RETAINING CAP	45	220854	45P Pro	85936	1	
CUT	19	CUTTING NOZZLE / TIP	45	220930	45P Pro	85930	5	
	22	SWIRL RING	45	220947	45P Pro	85942	1	
		ELECTRODE	45	220842	45P Pro	85927	5	
	23	ELECTRODE HOLDER	45	220042	45P Pro			
		ELECTRODE HOLDER	43		43F FIU	One Included with #85	927	
GOUGING	4	SHIELD , HAND	26-45	220798	45P Pro	85937	1	
	9	RETAINING CAP	26-45	220854	45P Pro	85936	1	
	<b>16</b>	CUTTING NOZZLE / TIP	26-45	220797	45P Pro	85932	5	
	20	SWIRL RING	26-45	220857	45P Pro	85943	1	
		ELECTRODE	26-45	220842	45P Pro	85927	5	
	23	ELECTRODE HOLDER	26-45		45P Pro	One Included with #85		
					.5	2.10 moldaed with #65		
	45P STA	RTER KIT - 8pc PLASMA KIT	45		45P Pro	85944	8	
		pc PLASMA KIT	30-40		40P	85677	15	
KITS	40P - 13	pc PLASMA KIT	30-40		40P	85676	13	
KIIS	Flex™ 30	0 - 13pc PLASMA KIT	30-40		40P, Flex™ 30	85675	13	
	20P - 13	pc PLASMA KIT	20		20P	85674	13	
	20P - 4p	oc PLASMA KIT	20		20P	85392	4	
	L EODNEY	Ø ICNITE™ TOPCH 4ED		201	4ED Dro	95040	1	
¥	<b>T</b>	© IGNITE™ TORCH, 45P		20' 50'	45P Pro	85949	1 1	
-744		<sup>(®</sup> IGNITE™ TORCH, 45P <sup>(®</sup> TORCH, 40P, Euro	30-40	20'	45P Pro 40P	85950 85680	1	
ACCESSORIES		® TORCH, 20P, Hardwire	20	13'	20P	78011	1	
	1	STAND-OFF GUIDE	20	13	All	<b>140009</b> (85682)	1	
		CUTTING ATTACHMENT			All	85683	1	
	CINCLE	COTTING ATTACHIVIENT			All	03003	1	

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in a ratio of 5 electrodes to 1

holder.

### **INDUSTRIAL PRO**

#### PLASMA TORCHES and CONSUMABLES - Hypertherm® Duramax® Compatible

Hypertherm® Compatible Plasma Consumables, Compatible with Powermax® 45, 65, and 105 with Duramax® Hand or Machine Torches

## 

(20)

(21)

22

#### **OPERATING NOTES**

a

Must be used only as a set of shield and nozzle, complete set is interchangeable and compatible with original parts.

b

Must be used only as a set of shield, retaining cap, and nozzle, complete set is interchangeable and compatible with original parts.

С

Must be used only as set of electrode and swirl ring, this complete set is interchangeable and compatible with original parts.

d

Retaining cap up to 85 Amps.

For 105 Amps - retaining cap (11) Cat# 85935 has to be used. A different retaining cap is required for 105A versus 45/65/85A applications.

#### 20c and 21c

Also possible to use with Precision Cut configuration, but for best results use (22) Cat# 85942 for improved consumable life, excellent cut quality, speed and/or better cost effectiveness of your system.

				,		
#	CONSUMABLE TYPE	OPERATING NOTES	REFERENCE #	CAT#	QTY PER PACK	
1	Shield 45/65/85A, Hand	a	220818	85939	1	
2	Shield 45/65/85A, Machine	а	220817	85948	1	
3	Deflector 45/65/85/105A		220955	85926	1	
4	Retaining Cap 45A Gouging	ab	220798	85937	1	
(5)	Shield 105A, Hand	b	220992	85938	1	
6	Shield 105A, Machine	b	220993	85940	1	
Ō	Deflector 45A, Precision Cut		220931	85925	1	
8	Shield 45A, Precision Cut Ohmic		220948	85947	1	
9	Retaining Cap Unshielded 45/65/85A	d	220854	85936	1	
10	Retaining Cap 45/65/85A, Ohmic	d	220953	85946	1	
11)	Retaining Cap 105A	b		85935	1	
12	Retaining Cap 105A Ohmic	b		85945	1	
13	Nozzle 45A	a	220941	85931	5	
14)	Nozzle 65A	a	220819	85933	5	
(15)	Nozzle 85A	a	220816	85934	5	
16	Nozzle 65/85A Gouging	a	220797	85932	5	
17	Nozzle 105A, Gouging	b	220991	85929	5	
18	Nozzle 105A	b	220990	85928	5	
19	Nozzle 45A Fine		220930	85930	5	
20	Swirl Ring 45/65/85A	С	220857	85943	1	
21	Swirl Ring 105A	С	220994	85941	1	
22	Swirl Ring 45A Fine	С	220947	85942	1	
23	Electrode 45/65/85/105A (5-Pack)	С	220842	85927	1 x 5	
	Starter Kit, 45A			85944	1	
	FORNEY® IGNITE™ TORCH		20'	85949	1	
	FORNEY® IGNITE™ TORCH		50'	85950	1	

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#### FORNEYHIDE™ WELDING GLOVES

#### **SIGNATURE WELDING GLOVE**

Premium Full Grain Palm and Back Reinforced Thumb Crotch Welted Fingers Padded Palm Patch Reinforcement

Heat and Abrasion Patches

Cotton Interlock Lining for Moisture Absorption



Size	Cat#	
Large	53410	_
Xtra-Large	53411	

## Flame Retardant Light-Duty Welding Jacket

High-Quality 9-Ounce 100% Flame Retardant Cotton and Certified 3M® Dupont Kevlar™ Stitching for Unparalleled Durability Includes a Left Sleeve Scribe Pocket and an Inside Abdominal Pocket for Convenient Designed to Meet ASTM D6413-10 / F1506 Safety Standards, Six Sizes Small - 3XL

**FORNEY FR WELDING JACKETS** 

Size	Cat#
Small	57222
Medium	57223
Large	57224
Xtra-Large	57225
2X-Large	57226
3X-Large	57227



#### PREMIUM HEAVY-DUTY GLOVE

Premium Side-Split Palm and Back Reinforced Thumb Crotch Welted Fingers Padded Palm Patch Reinforcement Heat and Abrasion Patches High Performance Stiching

5" Gauntlet Cuffs

Spark and Abrasion Resistant

Cotton Interlock Lining for Moisture Absorption

LOVE	

#### **MULTI-PURPOSE WELDING GLOVE**

MIG. TIG or Stick Premium Goatskin Palm and Back Aluminized Mylar Back Layer Lightweight, for up to 250A Welted Fingers **High Performance Stiching** Safety Cuffs



Size	Cat#	
Medium	53412	
Large	53413	
Xtra-Large	53414	

#### Size Cat# 53422 Large Ktra-Large 53423





#### **SPLIT LEATHER WELDING GLOVE** Cotton Lined Welted Fingers

Wing Thumb **Gauntlet Cuff** 

#### **ECONOMY WELDING GLOVE**

Split Leather Cotton Lined Welted Fingers Wing Thumb **Gauntlet Cuff** 



#### GOATSKIN TIG WELDING GLOVE

Premium Full Grain Unlined Lightweight Gauntlet Cuff

Description	Size	Cat#	
Split Leather - Gray	Large	55200	
	Xtra-Large	53429	
Split Leather - Brown	Medium	53430	
	Large	55206	
	Xtra-Large	53433	
Economy	Large	55199	
	Xtra-Large	53435	
Goatskin TIG	Large	55209	
	Xtra-Large	55210	



#### **AUTO-DARKENING WELDING HELMETS**

#### **FORNEY PRO™**

Lightweight

Arc Optics Technology 1/1/1/2

4-Sensors

3.9"x2.6" View

5-pt Adjustable Headgear with Dual Crown Strap

**Grind Option** 

5-13 Variable Shade, 2A TIG

Internal Controls

1/25,000 Switching

Solar with 3V Lithium Replaceable Batteries

CS = Clamshell Package



Description	Cat#
Black Matte	55935
Camo	55936
Amped	55937
Warhawk	55938
Maple Leaf	55939

#### **Replacement Parts**

Description	Cat#	
Outer Lens 20	55763	
Inner Lens 5I	55764	
Outer Lens 50	55765	
Mix Lens 2I/30	55766	
Headgear	55787	

#### **FORNEY**

Black Matte Lightweight

HD True Color Clarity 1/1/1/2

2-Sensors

3.6"x1.6" View

5-pt Adjustable Headgear with Dual Crown Strap

**Grind Option** 

9-13 Variable Shade, 5A TIG **External and Internal Controls** 

1/25,000 Switching Solar with 3V Lithium

Non-Replaceable Batteries

CS = Clamshell Package



Description	Cat#
Black Matte	55857
Forney 90th (NEW)	55865
Angler	55858
Scorch	55859
Smoking Rose (NEW)	55860
/alor	55861
Gerry Cheevers	55862
ightning (NEW)	55864

#### **Replacement Parts**

Description	Cat#			
Outer Lens 20	55759			
Inner Lens 5I	55760			
Outer Lens 50	55761			
Mix Lens 2I/30	55762			
Headgear	55786			

# **FORNEY EASY WELD®**

Black Matte Lightweight

1/1/1/2 Clarity 2-Sensors

3.6"x1.6" View

5-pt Adjustable Headgear with Dual Crown Strap **Grind Option** 

9-13 Variable Shade, 5A TIG

**External and Internal Controls** 

1/25,000 Switching

Solar with 3V Lithium Non-Replaceable Batteries

CS = Clamshell Package unless Noted







Description	Cat#	Price	
Black Matte	55731		
	55731B		
B=Boxed			
Camo (NEW)	55735		
Velocity	55732		
	55732B		
B=Boxed			
Replacement Par	rts	_	

Cat#

55759

55760

55761

55762

55785

**FACE SHIELDS** 

#### Perfect for:

- ✓ Novice Welders ✓ School/Trade Programs
- ✓ Students
- ✓ DIY

	P C
1	1

"CHEATERS" MAGNIFYING LENSES	

MAGNIFYING LENSES - Fits All Standard Welding Helmets, 2"x4.25"				
Description Cat#				
1.0 Diopter	55767			
1.5 Diopter	55768			
2.0 Diopter	55769			
2.5 Diopter	55770			

## COMMANDTRO

## **FACE SHIELDS with Ratchet Headgear**

ı	Description	Cat#	
I	Headgear, Clear	58609	
	Headgear, Green	58610	
I	Headgear Only	58611	
ſ	Replacement Shield, Clear	58612	
	Replacement Shield, Green	58613	

Description Inner Lens 2I

Inner Lens 51

Outer Lens 50

Mix Lens 2I/30

Headgear



VICTOR® STYLE WCH Outfits with

#### WELDING, CUTTING AND HEATING OUTFITS / KITS

#### TOTE-A-TORCH™ OUTFIT

Victor® Compatible, Medium-Duty 150-Series Style Regulators, CGA 540/200 100/1350 Style Combo Torch Built-In Flashback Arrestors and Check Valves

Cutting Tip, 0-3-101, up to 4" with Proper Tip Welding/Brazing Tip, 0-W-1, up to 1/4" with Proper Tip

Heating Tip, Not Included, MFx-1 Series 3/16" x 12.5' BB Twin Hose, R-Grade

Goggles, Striker, and Tip Cleaner

Plastic Tote

Repairable

20CF Oxygen Cylinder, CGA 540, ISO/DOT, Empty - 1753 Only MC Acetylene Cylinder, CGA 200, ISO/DOT, Empty - 1753 Only





# **MEDIUM-DUTY OUTFIT - BASIC**

Victor® Compatible with Medium-Duty 250-Series Style Regulators, CGA 540/510 100/1350 Style Combo Torch

Built-In Flashback Arrestors and Check Valves Cutting Tip, 0-3-101, up to 6" with Proper Tip Welding/Brazing Tip, 0-W-1, up to 3/8" with Proper Tip

Heating Tip, Not Included, MFx-1 Series 1/4" x 12.5' BB Twin Hose, R-Grade Goggles, Striker, and Tip Cleaner Tool Box



DESCRIPTION

CGA 540/510

CGA 540/**300** 





CAT#	DESCRIPTION	
1753	TOTE-A-TORCH WITH CYLINDERS CGA 540/200	
100749	TOTE-A-TORCH WITHOUT CYLINDERS CGA 540/200	

#### **MEDIUM-DUTY OUTFIT - DELUXE**

Victor® Compatible with Medium-Duty 250-Series Style Regulators, CGA 540/510 100/1350 Style Combo Torch

External Check Valves

Cutting Tip, 0-3-101, up to 6" with Proper Tip

Welding/Brazing Tip, (0,2,4)W-1, up to 3/8" with Proper Tip

Heating Tip. 8-MFA-1 Series

1/4" x 15' BB Twin Hose, R-Grade

Goggles, Striker, and Tip Cleaner

Tool Box

Repairable





HEA\	/Y-DUT	Y OUT	FIT -	BASIC

Victor® Compatible with Heavy-Duty 350-Series Style Regulators, CGA 540/510 315/2460 Style Combo Torch

**Built-In Flashback Arrestors and Check Valves** 

Cutting Tip, 0-1-101, up to 8" with Proper Tip

Welding/Brazing, Not Included, to 1/2" with Proper Tip

Heating Tip. 8-MFA

CAT#

CAT#

100751

100760

1/4" x 15' BB Twin Hose, R-Grade Goggles, Striker, and Tip Cleaner

Tool Box

Repairable





CAT#	DESCRIPTION	
100752	MEDIUM-DUTY DELUXE OUTFIT	
100/52	CGA 540/ <b>510</b>	
100761	MEDIUM-DUTY DELUXE OUTFIT	
100/01	CGA 540/ <b>300</b>	

100756	HEAVY-DUTY BASIC OUTFIT
100756	CGA 540/ <b>510</b>
100764	HEAVY-DUTY BASIC OUTFIT
100764	CGA 540/ <b>300</b>

DESCRIPTION

#### **HEAVY-DUTY CUTTING OUTFIT**

Victor® Compatible

350-Series Style Regulators, CGA 540/510

21" 1600-Style Straight Cutting Torch, 90-Degree Cutting Tip, 0-1-101, up to 12" with Proper Tip

1/4" x 15' BB Twin Hose, R-Grade

Goggles, Striker, and Tip Cleaner

Repairable





PRO		GAS EQUIPMENT FAQ'S
•	All IP <sup>th</sup> regulators, flow meters, flow gauges and torch apparatu 2-year limited warranty on manufacture defects	
100% II IP® product		ts are 100% satisfaction guaranteed
Compure to OEM	IP® gas equipment is buil	t to equal OEM quality and performance at value price

CGA 540/300

#### **HEAVY-DUTY OUTFIT - DELUXE**

Victor® Compatible with Heavy-Duty 450-Series Style Regulators, CGA 540/510 315/2460 Style Combo Torch

External Check Valves

Cutting Tip, 0-1-101, up to 8" with Proper Tip Welding/Brazing Tip, (0,2,4)W, up to 1/2" with Proper Tip

Heating Tip, 8-MFA Series 1/4" x 20' BB Twin Hose, R-Grade

Goggles, Striker, and Tip Cleaner

Tool Box

Repairable

DESCRIPTION
HEAVY-DUTY DELUXE OUTFIT
CGA 540/ <b>510</b>
HEAVY-DUTY DELUXE OUTFIT
CGA 540/ <b>300</b>

## 500,000 BTU FIREMAN™ WEEDBURNER

Burn Weeds, Brush, Pre-Heat and Melt Ice All Steel Head & Handle, 36" Long Propane Only, CGA 510 (Tank Sold Seperately) 10' Black Hose

Flint Lighter

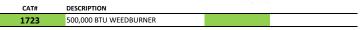
Display Box Provided Seperately

CAT#	DESCRIPTION
1723	500,000 BTU WEEDBURNER

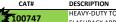








#### TORCH HANDLES AND CUTTING ATTACHMENTS



FLASHBACK ARRESTORS Victor® Compatible with 315-Series, Clamshell Pkg

**Built-In Flashback Arrestors Check Valves** 

**Brass Body Construction Brass Gas Control Valves** 9/16"-18 Male B-Size Fittings Repairable



CAT# 100746 DESCRIPTION MEDIUM-DUTY TORCH HANDLE WITH FLASHBACK ARRESTORS

Victor® Compatible with 100-Series, Clamshell Pkg **Built-In Flashback Arrestors** 

Check Valves

**Brass Body Construction** 

**Brass Gas Control Valves** 9/16"-18 Male B-Size Fittings Repairable



Style	Cat#	Model	Style	Fuel Gas
315FC	100747	315FC	Victor®	All
100FC	100746	100FC	Victor®	All
Fits 315FC/100FC	89094	FC Replacem	ent Set	All

#### DESCRIPTION 100743 HEAVY-DUTY CUTTING ATTACHMENT . Victor® Compatible with 2460-Series, Clamshell Pkg Head Mixer Brass Body Construction with Stainless Steel Tubes **Brass Gas Control Valves** Repairable CAT# DESCRIPTION

100742 MEDIUM-DUTY CUTTING ATTACHMENT Victor® Compatible with 1350-Series Clamshell Pkg

Head Mixer Brass Body Construction with Stainless Steel Tubes

**Brass Gas Control Valves** 

Repairable



Style	Cat#	Model	Style	Fuel Gas
CA2460	100743	2460	Victor®	All
CA1350	100742	1350	Victor®	All

#### STRAIGHT CUTTING TORCHES

#### 21" CUTTING TORCH

CAT#	DESCRIPTION	
100429	90VACET-21	
100427	90VLPG-21	
100428	70VLPG-21	_
100436	70HLPG-21	

Cuts to 12" with Proper Tip Victor® Compatible 1-Series Cutting Tips

Brass Body with Stainless Steel Tubes

Boxed



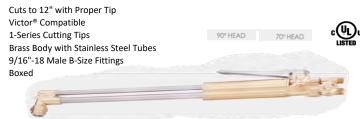




Style	Cat#	Model	Style	Fuel Gas
ST1600	100429	90VACET-21	Victor®	Acetylene
ST1600	100427	90VLPG-21	Victor®	LPG
ST1600	100428	70VLPG-21	Victor®	LPG
62-3F	100436	70HLPG-21	Harris®	LPG

# **36" CUTTING TORCH**

CAI#	DESCRIPTION	
100431	90VLPG-36	
100432	70VLPG-36	
100437	90HLPG-36	
100438	70HLPG-36	



Cuts to 12" with Proper Tip, 6290NX Harris® Compatible, "F" Injector Mixer Brass Body with Stainless Steel Tubes 9/16"-18 Male B-Size Fittings Boxed



Style	Cat#	Model	Style	Fuel Gas
ST1600	100431	90VLPG-36	Victor®	LPG
ST1600	100432	70VLPG-36	Victor®	LPG
62-3F	100437	90HLPG-36	Harris®	LPG
62-3F	100438	70HLPG-36	Harris®	LPG

#### **SELF-IGNITING TRIGGER AIR-FUEL TORCH**

Ideal for Brazing, Soldering and Heating Self-Igniting with Piezo Lighter Adjustable Goose-Neck

Adjustable Flame Control

For Use with 1 lb. Propane or MAPP Displosable Cylinders (sold seperately)			
CAT#	DESCRIPTION		
61545	AIR FUEL SELF-IGNITING TORCH		_

#### PENCIL FLAME TORCH

Ideal for Brazing, Soldering and Heating Pencil flame propane torch

Adjustable flame knob for control and economy.

Solid brass valve body for durability.

For Use with 1 lb. Propage or MAPP Displosable Cylinders (sold seperately)

Torose with 116. Tropane of WATT Displosable Cylinders (sold seperately)			
CAT#	DESCRIPTION		
61539	AIR FUEL PENCIL TORCH		

Disclaimer: Cross Reference to competitor's models may have a slight difference in some specifications yet are deemed compatible. Victor® is a registered trademark of ESAB®. Airco® and Concoa® are registered trademarks of Controls Corporation of America. Harris® and Lincoln® are registered trademarks of Lincoln Electric Company®. Smith® and Miller® are registered trademarks of Illinois Tool Works®. Competitive trademarks are in no way affiliated with Industrial Pro®. We reserve the right to change specifications without notice. Note: Pictures are for reference only, not actual size.

#### SAFETY ACCESSORIES

#### **QUICK-DISCONNECTS**



#### FLASHBACK ARRESTORS





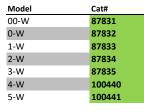
Model	Style	Cat#	
Quick Disconnect	Torch to Hose, Oxygen & Fuel Gas, "B"-Size Set,	100000	
Quick Disconnect	Regulator to Hose, Oxygen & Fuel Gas, "B"-Size Set	100003	
Flashback Arrestor	Torch to Hose, Oxygen & Fuel Gas, "B"-Size Set,	100047	
Flashback Arrestor	Regulator to Hose, Oxygen & Fuel Gas, "B"-Size Set	100050	

CUTTING TIPS					M			ng Tips now available of 10 only). Perfect
		Wh		_	NEW	•	bulk or lab	elled for individual sa
ICTOR® STYLE	101 SERIES	- 114		<b>=</b> (:::)	ACETYLENE			
ICION SITE	000-1-101	00-1-101	0-1-101	1-1-101	2-1-101	3-1-101	4-1-101	5-1-101
Vialed, each	100272	100511	100512	100513	100514	100515	100273	100274
Vialed, 10-Pack	100272B	100511B	100512B	100513B	100514B	100515B	100273B	100274B
		_ Kim						
/ICTOR® STYLE	3-101 SERIE	S			ACETYLENE			
	000-3-101	00-3-101	0-3-101	1-3-101	2-3-101	3-3-101	4-3-101	5-3-101
Vialed, each	100516	100517	100518	100519	100520	100521	100275	100276
Vialed, 10-Pack	100516B	100517B	100518B	100519B	100520B	100521B	100275B	100276B
	•	_ 100						
VICTOR® STYLE	GPN SERIES	THE REAL PROPERTY.			PROPANE & N	NATURAL GAS		
	J J		0-GPN	1-GPN	2-GPN	3-GPN	4-GPN	
Vialed, each			100284	100544	100545	100546	100285	
Vialed, 10-Pack	THE STATE OF THE S		100284B	100544B	100545B	100546B	100285B	
	<b>/</b>							
ICTOR® STYLE	3-GPN SERI	FC T			DRODANE & N	NATURAL GAS		
ICION STILL	3-01 14 3EM	LJ	0-3-GPN	1-3-GPN	2-3-GPN	3-3-GPN	4-3-GPN	
Vialed, each			100547	100548	100549	100282	100283	
Vialed, 10-Pack	<b>***</b>		100547B	100548B	100549B	100282B	100283B	
	——————————————————————————————————————							
		100		(:::)				
MITH® MILLER® STYLE	MC-12 SER		MC12.0	MC12.1	ACETYLENE MC12.2	NAC12-2	N4C12.4	
Vialed, each		MC12-00 100239	MC12-0 100536	MC12-1 100537	MC12-2 100538	MC12-3 60408	MC12-4 100240	
Vidieu, edcii		100233	100550	100557	100338	00408	100240	
MITH® MILLER® STYLE	SC-12 SERIE	s	The second second		ACETYLENE			
	SC12-000	SC12-00	SC12-0	SC12-1	SC12-2	SC12-3	SC12-4	SC12-5
Vialed, each	100241	100242	100243	100540	100541	100244	100245	100246
		-		_ (G)				
MITH® MILLER® STYLE	SC-50 SERIE	s Paris	-		PROPANE & N	NATURAL GAS		
			SC50-0				SC50-4	
Vialed, each			100248				100252	
IARRIS® LINCON® STYLE	<b>6290</b> SERIES			<b>=</b> (:::)	ACETYLENE			
THE STATE OF THE S	6290-000	6290-00	6290-0	6290-1	6290-2	6290-3	6290-4	6290-5
Vialed, each	100124	100525	100526	100527	100528	60430	100125	100126
IADDIC® LINCON® CTVLE	COOL NIV A	EDIEC			DDODANE C.	LATUDAL CAS		
IARRIS® LINCON® STYLE	<b>6290-NX</b> s	EKIES		6290-1NX	6290-2NX	NATURAL GAS		
				OZ JU" LINA	UZJU"ZINA			

#### **HEATING AND WELDING NOZZLES**

#### **VICTOR® STYLE W SERIES**

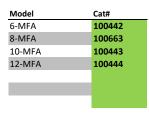
Victor® Compatible with 300-Series Gas Welding and Brazing Oxygen and Acetylene Brass with Copper Tubing





#### **VICTOR® STYLE MFA SERIES**

Victor® Compatible with 300-Series Gas Heating Oxygen and Acetylene Brass with Copper Tubing





#### **VICTOR® STYLE MFN SERIES**

Victor® Compatible with 300-Series Gas Heating Oxygen and Propane/Natural Gas Brass with Copper Tubing

Model	Cat#
10-MFN	100445
12-MFN	100446



#### **VICTOR® STYLE W-1 SERIES**

Victor® Compatible with 100-Series Gas Welding and Brazing Oxygen and Acetylene Brass with Copper Tubing

Model	Cat#
00-W-1	87821
0-W-1	87822
1-W-1	87823
2-W-1	87824
4-W-1	87826



#### **VICTOR® STYLE MFA-1 SERIES**

Victor® Compatible with 100-Series Gas Heating Oxygen and Acetylene Brass with Copper Tubing

Model	Cat#	
8-MFA-1	100662	
		9

#### **VICTOR® STYLE MFN-1 SERIES**

Victor® Compatible with 100-Series Gas Heating Oxygen and Propane/Natural Gas Brass with Copper Tubing

Model	Cat#
8-MFN-1	100447



Warning: At no time should the withdrawal rate of an individual acetylene cylinder exceed 1/7 of the cylinder contents per hour. If additional flow capacity is required use an acetylene manifold system of sufficient size to supply the necessary volume.

BTU Consumption per Hour Acetylene Up to 2,498 BTU's x Consumption Propane/Propylene Up to 1,470 BTU's x Consumption

#### **REGULATORS**

#### 150-SERIES Light-Duty

Brass 50mm Gauges Stem Style Seat



Model	Cat#
150-80-540	87070
150-80-540R	86230
150-15-510	87071
150-15-200R	86229

250-SERIES Medium-Duty Brass 2" Gauges **Encapsulated Seat** Clamshell Pkg

Model	Cat#
250-125-540	100721
250-15-300	100723
250-15-510	100722
250-40-510LP	100720

#### 350-SERIES Heavy-Duty

Brass 2-1/2" Gauges **Encapsulated Seat** Clamshell Pkg

Model	Cat#
350-125-540	100727
350-15-300	100729
350-15-510	100728
350-40-510LP	100726

#### 450-SERIES

Heavy-Duty Brass 2-1/2" Gauges **Encapsulated Seat** Clamshell Pkg



Model	Cat#	
450-125-540	100734	. Mr
450-15-300	100736	<b>E</b>
450-15-510	100735	
450-40-510LP	100732	
450-50-510LP	100733	

#### **FLOWGAUGE AND FLOWMETERS**

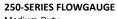
#### FLOWGAUGE w/ 10' HOSE

Light-Duty Inert Gas 0-60 SCFH Gauge Brass 50mm Gauges Stem Style Seat 5/8"-18 F Inert Outlet 10' Inert Gas Hose Clamshell Pkg





Model	Cat#	
150-60-580 Hose	100704	(85662)



Medium-Duty Inert Gas 0-60 SCFH Flowtube Brass 2-1/2" Gauges Stem Style Seat 5/8"-18 F Inert Outlet Boxed



Model	Cat#
F250-60-580	100717

#### FLOWMETER w/ 10' HOSE

Light-Duty Inert Gas 0-60 SCFH Flowtube Brass 50mm Gauge Piston Style Seat 5/8"-18 F Inert Outlet 10' Inert Gas Hose Clamshell Pkg



Model	Cat#	
1400-60-580 Hose	100739	(85364)

#### **250-SERIES FLOWMETER**

Medium-Duty Inert Gas 0-60 SCFH Flowtube Brass 2" Gauge Stem Style Seat 5/8"-18 F Inert Outlet Boxed

250-60-580

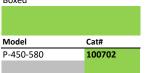


100716

#### HIGH PRESSURE AND PURGING REGULATORS

#### **NITROGEN PURGING**

Medium-Duty Nitrogen 0-450 PSIG Outlet Brass 2" Gauges Stem Style Seat 1/4" Male SAE Flare Outlet Boxed



#### **HIGH PRESSURE PISTON**

High Pressure Nitrogen 1500 or 2000 PSIG Outlet Brass Piston Style Seat 2-1/2" Gauges



Model	Cat#
HP-1500-580	100700
HP-2000-580	100701

**POWER BRUSHES** 

72816

Steel

0.020"

5/8"-11

20,000

Stringer Bead

72804

Stringer Bead

Stainless

0.020"

5/8"-11

20,000

#### STRINGER BEAD WHEELS

BRAND

ITEM #

STD PACK TYPE

MATERIAL

DIAMETER WIRE SIZE

MAX. RPM TOOL TYPE

ARBOR



#### **KNOTTED WIRE WHEELS**

BRAND	COMM	ANDTRO"	FOR	NEY Red Cap
ITEM #	72805	72812	72758	72749
STD PACK				
TYPE	Knotted	Knotted	Knotted	Knotted
MATERIAL	Stainless	Steel	Steel	Steel
DIAMETER	4"	4-1/2"	6"	6"
WIRE SIZE	0.020"	0.020"	0.020"	0.020"
ARBOR	5/8"-11	5/8"-11	5/8"-11	1/2 - 5/8"
MAX. RPM	20,000	15,000	9,000	9,000
TOOL TYPE				•
				$\longrightarrow$

**WIRE CUP BRUSHES** 

#### **KNOT WIRE CUP BRUSHES**



#72808 COMMAND PRO MULTI-THREAD ADAPTER, FITS 5/8 IN-11 TO M10 X 1.25

**Looking for Different Sizes?** 

**Contact IP Customer Service for More Options** 











RIGHT ANGLE





#### **CRIMPED WIRE CUP BRUSHES**

BRAND	COM	MAND	PRO" WH	EN THE JOB DEM	IANDS MORE	A MANISHAM MANING		
ITEM #	60004	72268	60006	72270	60005	72269	72801	72826
STD PACK		Bulk		Bulk		Bulk		
MATERIAL	Steel	Steel	Steel	Steel	Steel	Steel	Stainless	Steel
DIAMETER	1-1/2"	1-1/2"	2-1/2"	2-1/2"	2-1/2"	2-1/2"	2-3/4"	3"
WIRE SIZE	0.014"	0.014"	0.008"	0.008"	0.014"	0.014"	0.014"	0.014"
SHANK	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	5/8"-11	5/8"-11
MAX. RPM	13,000	13,000	13,000	13,000	13,000	13,000	14,000	14,000
TOOL TYPE	·							4
	<b>—</b>		1	I			$\rightarrow$	25
<b>#72808</b> COMMAND PRO	MULTI-THREAD ADAPTER	₹,	POW	ER DRILL DIE GRINDER				RIGHT ANGLE

#72808 COMMAND PRO MULTI-THREAD ADAPTER, FITS 5/8 IN-11 TO M10 X 1.25

#### **STEM-MOUNTED END BRUSHES**







						· 小人 小女子的女子 1/4.
BRAND	COM	<b>TONAN</b>	RO" WHEN T	HE JOB DEMAN	DS MORE	A. Marina.
ITEM #	60001	72265	72803	60002	72266	60003
STD PACK		Bulk			Bulk	
TYPE	Crimped	Crimped	Crimped	Knotted	Knotted	Circular Flare
MATERIAL	Steel	Steel	Stainless	Steel	Steel	Steel
DIAMETER	3/4"	3/4"	1"	1"	1"	1-1/2"
WIRE SIZE	0.020"	0.020"	0.014"	0.020"	0.020"	0.014"
SHANK CYLINDRICAL	1/4"	1/4"	1/4" Hex	1/4"	1/4"	1/4"
MAX. RPM	25,000	25,000	20,000	25,000	25,000	20,000
TOOL TYPE			-			



Adjustable Guard, Multi position handle 9A Motor, ACDC

Required voltage: 120V, 1000W Variable RPM: 3,000-11,000 RPM 5/8"-11 spindle with Spanner Wrench

Power cord length: 6 ft 5 in

EU-Norms 3/23 EWG, 89/336 EWG, and 98/37 EWG

#1905 4-1/2" Angle Grinder

1905

\$89.99 MSRP
see Back Cover For Volume Discount Quantities/Pricing

#### **CRIMPED WIRE WHEELS**











BRAND	COM	ANDT	RO™ WHEN T	HE JOB DEMAND	S MORE			一个 电影
ITEM #	60013	72251	60014	72252	60015	72253	60017	72255
STD PACK		Bulk		Bulk		Bulk		Bulk
TYPE	Crimped	Crimped	Crimped	Crimped	Crimped	Crimped	Crimped	Crimped
MATERIAL	Steel	Steel	Steel	Steel	Steel	Steel	Steel	Steel
DIAMETER	1-1/2"	1-1/2"	2"	2"	2-1/2"	2-1/2"	3"	3"
WIRE SIZE	0.014"	0.014"	0.014"	0.014"	0.014"	0.014"	0.008"	0.008"
SHANK CYLINDRICAL	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"
MAX. RPM	20,000	20,000	20,000	20,000	15,000	15,000	15,000	15,000
TOOL TYPE				-				



BRAND	COM	ANDT	RO™ WHEN TH	E JOB DEMAND	S MORE			
ITEM #	60016	72254	72100	72806	72819	72895	72896	72897
STD PACK		Bulk						
TYPE	Crimped	Crimped	Crimped	Crimped	Crimped	Crimped	Crimped	Crimped
MATERIAL	Steel	Steel	Steel	Stainless	Steel	Steel	Steel	Steel
DIAMETER	3"	3"	4"	4"	4-1/2"	6"	6"	8"
WIRE SIZE	0.014	0.014	0.020	0.014"	0.020	0.020"	0.014"	0.014"
FACE								1-1/4"
SHANK	1/4"	1/4"						
ARBOR			5/8"-11	5/8"-11	5/8"-11	1/2"-5/8"	1/2"-5/8"	1/2"-5/8"
MAX. RPM				15,000	12,500	6,500	6,500	4,500
TOOL TYPE	<b>—</b>		GRINDER	<b>+</b>	RIGHT ANGLE	<b>→</b>	BENCH GRINDER	

#72808 COMMAND PRO MULTI-THREAD ADAPTER, FITS 5/8 IN-11 TO M10 X 1.25

Looking for Different Sizes?
Contact IP Customer Service for More Options

#### Team

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# **BACK PAGE OFFERS**

True Color Technolos 1/1/1/1 Optics LED Light **Dual Headband** FR Hood

Digital Controls



#### **FORNEY PRO ADF WELDING MASK with HOOD**

CAT# 55345





#271 140MP

See Page 3

#### CAT# DESCRIPTION

261 FORNEY EASY WELD 140 FC-I FLUX-CORE WIRE WELDER **271** FORNEY EASY WELD 140 MP MULTI PROCESS WELDER

#261 140FCi

**298** FORNEY EASY WELD 100 ST STICK DC-TIG WELDER

\$60.00

\$40.00

\$50.00

GREENBACK

#### 4-1/2" VARIABLE SPEED GRINDER

Wheel size: 4-1/2" Adjustable Guard, Multi position handle 9A Motor, ACDC Required voltage: 120V, 1000W

Variable RPM: 3,000-11,000 RPM 5/8"-11 spindle with Spanner Wrench Power cord length: 6 ft 5 in



EU-Norms 3/23 EWG, 89/336 EWG, and 98/37 EWG

CAT#	DESCRIPTION
1905	4-1/2" VARIABLE SPEED GRINDER

#### **EASY WELD® AUTO-DARKENING WELDING HELMET**





Black Matte Lightweight 1/1/1/2 Clarity 2-Sensors 3.6"x1.6" View

5-pt Adjustable Headgear with Dual Crown Strap **Grind Option** 

> 9-13 Variable Shade, 5A TIG External and Internal Controls

1/25,000 Switching Solar with 3V Lithium Non-Replaceable Batteries

Boxed

BLACK MATTE, ADF WELDING HELMET

#### 500,000 BTU FIREMAN™ WEEDBURNER

Burn Weeds, Brush, Pre-Heat and Melt Ice All Steel Head & Handle, 36" Long Propane Only, CGA 510 (Tank Sold Seperately) 10' Black Hose Flint Lighter Display Box Provided Seperately





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	L.			A	
		6		49	觸
		5		23	



CAT#	DESCRIPTION
1723	500,000 BTU WEEDBURNER

#### **BATTERY CHARGER**, 6V 2A/10A, 12V 2A/10A/40A/200A START

6V Trickle Charge @ 2A 6V Standard Charge @ 10A 12V Trickle Charge @ 2A 12V Standard Charge @ 10A 12V Quick Charge @ 40A Engine Start 200A Running Gear Included





CAT#	DESCRIPTION	
F37FF	BATTERY CHARGER, 6V 2A/10A, 12V	
52755	2A/10A/40A/200A START	

#### BATTERY CHARGER, 6V 2A/4A, 12V 2A/4A

6V/12V Trickle Charge @ 2A/4A





CAT#	DESCRIPTION	
52735	BATTERY CHARGER, 6V 2A/4A, 12V	
	2A/4A	

#### BATTERY CHARGER, 6V 2A/10A/20A, 12V 2A/10A/20A/100A START

Bench Charger 6V/12V Trickle Charge @ 2A 6V/12V Standard Charge @ 10A 6V/12V Quick Charge @ 20A Engine Start 100A





CAT#	DESCRIPTION	
52750	BATTERY CHARGER, 6V 2A/10A/20A, 12V 2A/10A/20A/100A START	